



Product: Toce™ Yamaha R1 T-Slash Exhaust
Year: 2004-2014 **Make:** Yamaha **Model:** R1



Parts List

Exhaust canister assembly	2
Satin finish SS mid-pipe (Optional black)	2
Hardware	
T-Bolt Clamps	2
Springs	2
Screw Clamps (09-14 Models Only)	3
Heat Shields (09-14 Models Only)	2
M8x1.25mm Screws (09-14 Models Only)	2
Loctite (09-14 Models Only)	1

ATTENTION: We strongly recommend that this product is installed by a qualified motorcycle mechanic. If you have any doubts as to your ability to perform this installation, please consult with a dealer or repair shop. Be sure to read all instructions before starting installation. Be sure the motorcycle is secure and stable throughout the entire installation.

Installation Instructions

1. Remove the factory mufflers, following the instructions in your model specific factory manual. Some of the parts and hardware will be re-used for installation.
2. Slide the mid-pipe into a canister and align the spring tabs with the tabs bolted to the canister.
Note: there are left and right canisters and mid-pipes.
3. Slide the clamp onto the front end of the mid-pipe.
4. Slip the mid-pipe onto the factory “y” pipe
5. Align the canister and reinstall the upper hanger bolt. Do not tighten at this time.
6. Repeat for the opposite side.
7. Once all parts are installed, step behind the bike and check alignment. Make any necessary adjustments by sliding the exhaust can up or down using the slotted hole in the upper mounting bracket. When the cans are even, tighten the clamps on the mid-pipes and the upper mounting bolts on the cans.
8. Install the retention springs.

You're finished! Enjoy!

BAFFLE CORE REMOVAL FOR REPACKING

These pipes will function with or without baffles. To remove the baffle cores please follow the instructions below. For best results and to eliminate the possibility of damaging your tail section, the pipes should be removed before beginning.

1. Remove the 1/4-20 hex nuts from the front of the canisters.
2. Tap on the studs with a plastic hammer to drive the baffles out. You may need to use a small screwdriver or rod to completely remove the baffles. Be careful not to scratch the inside of the pipes while removing.
3. Installation is reverse of removal.

**We do not recommend operating your motorcycle with baffles removed.

Thank you for your purchase!

If you need further assistance please check out our Facebook or YouTube channel for video instructions. Or call us directly at the number listed above. We hope you follow us on Instagram, like us on Facebook or leave a review we would love to hear your feedback.

Warranty

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