



Product: Toce™ Yamaha R1 Razor Tip Low-Mount Razor Tip Slip-On Exhaust System
Year: 2009-2014 **Make:** Yama **Model:** R1



Parts List	
Exhaust Canister Assembly	1
Flange (optional black)	1
Mount Bracket	1
Hardware	
M8x40mm Bolt & Nut	1
M8 SS Flat Washers	2
T-Bolt Clamp	1
M6 Pan head Screw	1

ATTENTION: We strongly recommend that this product is installed by a qualified motorcycle mechanic. If you have any doubts as to your ability to perform this installation, please consult with a dealer or repair shop. Be sure to read all instructions before starting installation. Be sure the motorcycle is secure and stable throughout the entire installation.

Installation Instructions

1. Remove the factory mufflers, following the instructions in your model specific factory manual.
2. Remove factory Y-Pipe.
3. Remove right side foot peg and factory heat shield from the inside of the peg.
4. Fasten the exhaust mount bracket to inside of foot peg using the supplied M6 screw.
5. Re-attach foot peg to the bike using factory mount bolts with the exhaust mount bracket between the foot peg and frame.
6. While holding muffler next to the bike, insert and tighten the O2 sensor.
7. Slip the supplied T-Bolt clamp onto the flange of the muffler
8. Slip muffler onto the header.
DO NOT tighten the clamp yet

9. Fasten exhaust to the bracket using the supplied M8 bolt, washers and nut.
10. Position exhaust left to right so it fits tight to the swing arm and tighten the clamp.

Installation is complete, you are ready to ride!

Thank you for your purchase!

If you need further assistance please check out our Facebook or YouTube channel for video instructions. Or call us directly at the number listed above. We hope you follow us on Instagram, like us on Facebook or leave a review: we would love to hear your feedback.

Warranty

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