



Product: Toce™ Yamaha R1 GP Razor Tip Decat
Year: 2015-2020 **Make:** Yamaha **Model:** R1



Parts List	
Exhaust Canister Assembly	1
Y-Pipe (optional Black)	1
Hardware	
T-Bolt Clamps	3
M8 bolt and Locknut	1
M8 Flat SS Washer	2

ATTENTION:

We strongly recommend that this product is installed by a qualified motorcycle mechanic. If you have any doubts as to your ability to perform this installation, please consult with a dealer or repair shop. Be sure to read all instructions before starting installation. Be sure the motorcycle is secure and stable throughout the entire installation.

Installation Instructions

1. Remove stock muffler and bracket.
2. Disconnect exhaust valve cables from cat box.

3. Disconnect and remove exhaust valve cables from servo motor under seat.
4. Leave servo motor installed and electrical wires connected and to insure no Fi warning light.
5. Remove exhaust protector 1 and 2.
6. Remove O2 sensors from the cat box.
 NOTE: There are 2 o2 sensors, 1 on each side of the bike.
7. Loosen clamps on the front side of the cat box.
8. Remove the 3 bolts holding the cat box to the frame.
9. Remove cat box and right side cat box mounting bracket.
10. Install your new TOCE y-pipe and band clamps.
 NOTE Leave clamps loose until installation is complete.
11. Loosen right side foot peg bracket.
 *NOTE This will make the muffler installation easier.
12. Install your new TOCE muffler and band clamp.
13. Line up the muffler tab with the stock frame mount.
14. Install 8mm bolt through muffler and frame mount.
15. Adjust assembly for fitment and proper clearances
16. Tighten muffler bolt then band clamps.

17. Reinstall exhaust protectors.
18. Remove front seat, gas tank, and the top of the air box.
19. Install black cap on the pair valve intake tube.
20. Reinstall air box and gas tank
 *NOTE: This will eliminate backfire on deceleration. This cap is also necessary for fuel management tuning.

We recommend fuel management tuning with this exhaust system.

This installation is complete and you are ready to ride!

Thank you for your purchase!

If you need further assistance please check out our Facebook or YouTube channel for video instructions. Or call us directly at the number listed above. We hope you follow us on Instagram, like us on Facebook or leave a review: we would love to hear your feedback

Warranty

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