



**Product:** Toce™ Ducati Double Down Exhaust  
**Year:** 2013-2015 **Make:** Ducati **Model:** 899-1199



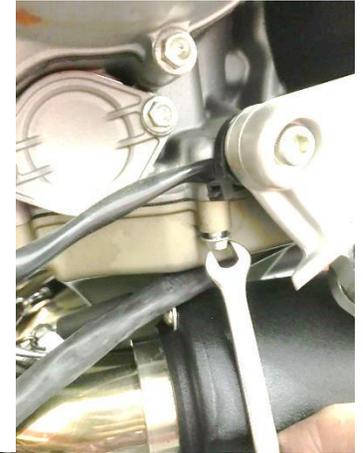
Parts List	
ITEM	QTY
Exhaust Muffler Assembly	1
Stainless U-Bend	1
Double Down Canister Assembly	1
Servo Relocation Kit	1
Mounting Brackets	2
<b>Hardware Kit</b>	
Mounting Bolts	3
Heat Protection Tape	1

**Please note that your system comes assembled. In some cases you may find it easier to install as complete unit, or by removing one side of the front U-Bend from the assembly.**

**Installation Instructions**

1. Begin by removing the factory mufflers; follow the instructions in your model specific factory manual. Some of the parts and hardware will be re-used for installation. This includes removing any necessary lower fairing sections
2. You'll notice your system is partially assembled. Remove the 3 flange bolts on the exhaust and the mounting bolts to remove the mufflers from the bike, and attach left mounting flange with bolt in upright position loosely.
3. Install the servo cable retainer on the left side of the bike behind kickstand mount as pictured to the right using locktite to seal the threads.
4. Affix heat tape as pictured to the right on the lower shielding to absorb heat.
5. Install the servo motor onto the bracket if you wish to use as it is pictured.
6. Mount Front Hanger Mount (On UBend) to the bike loosely, and swing exhaust back to begin threading the the y-pipe flange to the exhaust system.
7. Be sure exhaust is sitting naturally into position and bolt down the y-pipe flange.
8. Then tighten the front, canister and muffler mounts to bike securely.

9. Follow factory specifications to adjust your chain accordingly for good clearances of exhaust and other components.



10. Install fairings and adjust shield worm gear clamp to fit as desired.
11. Installation complete.