



**Product:** Toce™ Indian FTR1200 Full System  
**Year:** 2019 **Make:** Indian **Model:** FTR1200



Parts List	
Exhaust Canister Assembly	1
Downpipes (optional Polished)	2
Hardware	
T-Bolt Clamps	2
M8 bolt and Locknut	1
M8 Flat SS Washer	2

**ATTENTION:**

We strongly recommend that this product is installed by a qualified motorcycle mechanic. If you have any doubts as to your ability to perform this installation, please consult with a dealer or repair shop. Be sure to read all instructions before starting installation. Be sure the motorcycle is secure and stable throughout the entire installation.

- 1.) Remove OEM Muffler Assembly, via clamp & peg bolt
- 2.) Remove OWM Catalyst Box by large clamp & the two mounting bolts on each side of the frame
- 3.) Remove Factory Heat shield to expose clamp on rear cylinder and front heat shield to expose exhaust flange.
- 4.) Remove the 2 M8 nuts with a 13mm deep socket, holding the header to the engine.
- 5.) Loosen the clamp holding on rear cylinder head pipe and slide factory header forward to remove.
- 6.) Install the Front Toce Down Pipe onto the engine by bolting the flange on using factory hardware. (Leave Loose)
- 7.) Install the Rear Toce Down Pipe on the factory head pipe with clamp. (Leave Loose)
- 8.) Install the bend tubes and attach springs.
- 9.) Install collector assembly to the downpipes and install springs.
- 10.) Slip the muffler over the collector tail pipe and secure it with the included bolt, with the 10mm spacer installed between the mount and muffler tab. Secure muffler with spring.
- 11.) Tighten the header flanges and clamps. Remove clip from the OEM header reinstall onto the Toce Header Assembly.
- 12.) Reinstall factory eat shield.

**This installation is complete and you are ready to ride!**

**Thank you for your purchase!**

If you need further assistance please check out our Facebook or YouTube channel for video instructions. Or call us directly at the number listed above. We hope you follow us on Instagram, like us on Facebook or leave a review: we would love to hear your feedback

**Warranty**

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