



Product: Toce™ Double Down/ S Logo Exhaust
 Year: 2009-2016 Make: Suzuki Model: GSXR-1000



1. Remove right and left side fairing, and stock muffler.
2. Remove the cables for exhaust valve.
3. Remove exhaust header from the bike
4. Remove servo cables from servo box (cables will no longer be needed)
5. Remove Servo wheel.(make sure servo wheel is held tight with the proper tools when removing the bolt

7. Install servo stop (below)



8. Reinstall servo box, gas tank, and seat.
9. Remove cables and exhaust valve wheel assembly from header.
10. Remove exhaust header from bike (below)



6. Servo wheel will no longer be needed.

Parts List

ITEM	QTY
Exhaust canister assembly	1
Pipe adapter	1
Adapter collar	1
Adjustable foot peg bracket	1
Servo stop	1
Cut template	1
Saw blade	1
Hardware Kit	
Hanger bolt	1
Collar eye bolts	2
T-bolt clamp	1

ATTENTION:

We strongly recommend that this product is installed by a qualified motorcycle mechanic. If you have any doubts as to your ability to perform this installation, please consult with a dealer or repair shop. Be sure to read all instructions before starting installation. Be sure the motorcycle is secure and stable throughout the entire installation.

Instillation Instructions

12. Cut exhaust with the provided Sawzall blade, behind exhaust valve



13. Sand or file off any sharp edges left by saw.

14. De-Bur the area where the tab was cut.

15. Install adapter and collar with retaining hardware. (Below)



16. Remove right side foot peg bracket and adjustable plate.

17. Install the new adjustable plate with the stock driver's right side foot peg bracket (below)

18. Connect new Toce muffler to the mid-pipe with the T-Bolt clamp (DO NOT TIGHTEN CLAMP)

19. Connect muffler and mid-pipe assembly to the header adapter with T-Bolt clamp. (DO NOT TIGHTEN CLAMP)

20. Rotate muffler and mid-pipe until the mounting bracket on the muffler lines up with the new foot peg adjuster plate mount.

21. Attach muffler to peg mount using the 8mm bolt and nut provided. (Below) DO NOT TIGHTEN BOLT



22. With exhaust installed adjust location of muffler and mid pipe so there is 1/2" to 3/4" gap between muffler and swing arm, then tighten the muffler bolt and T-bolt clamps.

23. Install O2 sensor by turning sensor counter clockwise 4 times before threading into the O2 bung on the mid pipe..

24 Lastly reinstall fairing.

Example of the finished product should look:



25. Enjoy!

Warranty

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