



Product: Toce Performance Razor Tip Exhaust
Year: 2011-2020 **Make:** Suzuki **Model:** GSX-R600/750



Parts List

ITEM	QTY
Exhaust canister assembly	1
Pipe adapter	1
Adapter collar	1
Adjustable foot peg bracket	1
Servo stop	1
Cut template	1
Saw blade	1
Hardware Kit	
Hanger bolt	1
Collar eye bolts	2
T-bolt clamp	1

ATTENTION:

We strongly recommend that this product is installed by a qualified motorcycle mechanic. If you have any doubts as to your ability to perform this installation, please consult with a dealer or repair shop. Be sure to read all instructions before starting installation. Be sure the motorcycle is secure and stable throughout the entire installation.

Instillation Instructions

1. Remove right side fairing, and the stock muffler.
2. Remove the cables for exhaust valve.
3. Remove driver's seat and gas tank.
4. Unbolt servo box from frame.(located on the left side under gas tank)
5. Remove servo cables from servo box (cables will no longer be needed)
6. Remove Servo wheel.

7. Make sure servo wheel is held tight with the proper tools (wrench) when removing bolt.

(Note: the gears inside the servo are delicate and will strip easily)



8. Servo wheel will no longer be needed.
9. Install servo stop (below).



10. Reinstall servo box, gas tank, and seat.
11. Remove cables and exhaust valve wheel assembly



12. Cut exhaust with the provided Sawzall blade, behind exhaust valve (above)
13. Sand or file off any sharp edges left by saw.
14. Install adapter and collar with retaining hardware. (Below)



15. Remove right side foot peg bracket and adjustable plate.

16. Install the new adjustable plate with the stock driver's right side foot peg bracket (below)
17. Connect new Toce muffler to the mid-pipe with the T-Bolt clamp (DO NOT TIGHTEN CLAMP)
18. Connect muffler and mid-pipe assembly to the header adapter with T-Bolt clamp. (DON'T TIGHTEN CLAMP)



19. Rotate muffler and mid-pipe until the mounting bracket on the muffler lines up with the new foot peg adjuster plate mount.
20. Attach muffler to peg mount using the 8mm bolt and nut provided. (Below) DO NOT TIGHTEN BOLT



21. With exhaust installed adjust location of muffler and mid pipe so there is 1/2" to 3/4" gap between muffler and swing arm, then tighten the muffler bolt and T-bolt clamps.
22. Install O2 sensor by turning sensor counter clockwise 4 times before threading into the O2 bung on the mid pipe.
23. Apply decal to the lower right side fairing to prep for trimming.



24. Using the cutoff wheel, cut fairing on dotted line. Remove decal
25. Clean up any rough edges with a razor blade or file.
26. Lastly reinstall fairing.

27. Enjoy!