



Product: Toce™ R3 Razor Tip Full System Exhaust
Year: 2015-2020 **Make:** Yamaha **Model:** R3



Parts List

Exhaust Canister Assembly	1
Header and Mid pipe (Optional Black)	1
Hardware	
M8x40 mm bolt and nut	1
Springs	4
SS Washers	2
T-Bolt Clamp	1

ATTENTION:

We strongly recommend that this product is installed by a qualified motorcycle mechanic. If you have any doubts as to your ability to perform this installation, please consult with a dealer or repair shop. Be sure to read all instructions before starting installation. Be sure the motorcycle is secure and stable throughout the entire installation.

Installation Instructions:

1. Remove Side Fairings and Factory Exhaust System
2. Remove Smog Charcoal Canister from front of motor and insert aluminum plug into the smaller line and retain with the OEM wire hose clip.
3. Route fuel vent line through the loop in the frame on left hand side of bike.
4. Install head pipes on motor loosely
5. Install collector on head pipes w/springs
6. Install o2 sensor in mid-pipe
7. Install mid-pipe onto collector w/springs
8. Slide muffler assembly on mid-pipe with wd-40 or another lubricant until bolt hole lines up with rubber mounting hole on the frame
9. Tighten muffler assembly to frame.
10. Position headers to allow for proper clearance.
11. Tighten down head pipes.
12. Tighten down muffler clamps.

PAIR Valve Bypass Required

1. On right side of bike, remove triangle motor mount
2. Remove clamp & rubber hose that leads to air box assembly
3. Plug the hose with provided rubber plug.
4. Reinstall hose and clamp onto air box

****AIS System is now blocked off, with the system staying in place. There is no need for block off plates unless you wish to remove the system entirely.**

Thank you for your purchase!

If you need further assistance please check out our Facebook or YouTube channel for video instructions. Or call us directly at the number listed above. We hope you follow us on Instagram, like us on Facebook or leave a review: we would love to hear your feedback

Warranty

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